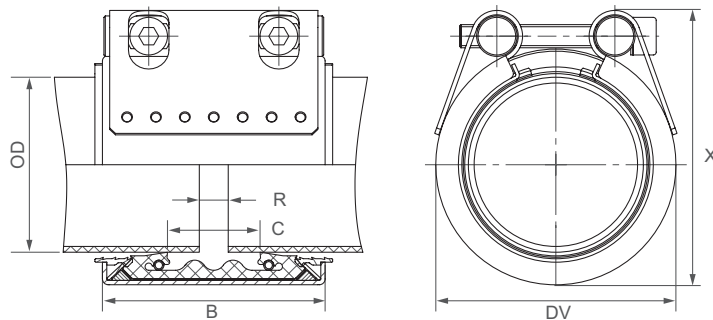


STRAUB-PLAST-GRIP | ø 40.0 - 355.0 mm

Components / Materials	W1	W2	W4	W5
Casing		AISI 316 L		AISI 316 L or similar
Bolts		AISI 4135		A4 - 80
Bars		AISI 12L14, galvanised		AISI 316 L or similar
Anchoring rings		AISI A106, galvanised		AISI 301 / 304
Strip insert (option)		AISI 316 L or similar / PVDF		AISI 316 L or similar / PVDF
Sealing sleeve EPDM	Temp.: -20°C up to +100°C Medium: all qualities of water, waste water, air, solids and chemical products			
Sealing sleeve NBR	Temp.: -20°C up to +80°C Medium: water, gas, oil, fuel and other hydrocarbons			



OD [mm]	Clamping range [mm]	PN [bar]	B [mm]	C [mm]	DV [mm]	X [mm]	R without strip insert [mm]	R with strip insert [mm]	Torque rate [Nm]	Allen head [mm]	Thread M...
40.0	39.0 - 40.5	16	61	19	60	73	5	5 - 15	15	6	8
50.0	49.0 - 50.5	16	61	26	70	83	5	5 - 15	15	6	8
63.0	62.0 - 64.0	16	76	32	85	98	5 - 10	5 - 20	20	6	8
75.0	74.0 - 76.0	16	94	39	99	117	5 - 10	5 - 25	25	8	10
90.0	89.0 - 91.0	16	94	39	118	123	5 - 10	5 - 25	25	8	10
110.0	109.0 - 111.0	16	94	39	135	151	5 - 10	5 - 25	25	8	10
114.3	113.0 - 115.0	16	94	39	139	157	5 - 10	5 - 30	25	10	12
125.0	124.0 - 126.0	16	94	43	152	174	5 - 15	5 - 30	60	10	12
140.0	139.0 - 142.0	16	108	43	168	191	5 - 15	5 - 30	60	10	12
160.0	159.0 - 162.0	16/10 *	109	43	188	210	5 - 15	5 - 25	60	10	12
180.0	178.0 - 182.0	16	141	80	207	226	5 - 15	5 - 35	60	10	12
200.0	198.0 - 202.0	16	141	80	227	246	5 - 15	5 - 35	60	10	12
225.0	223.0 - 227.0	10	141	80	252	271	5 - 15	5 - 35	60	10	12
250.0	248.0 - 252.0	10	141	80	277	296	5 - 15	5 - 35	60	10	12
280.0	278.0 - 282.0	10	141	80	307	330	5 - 15	5 - 35	100	14	16
315.0	313.0 - 317.0	10	141	80	342	365	5 - 15	5 - 35	120	14	16
355.0	353.0 - 357.0	6	141	80	382	405	5 - 15	5 - 35	150	14	16

Remarks:

- Follow fitting instructions
- PN = working pressure considering the application loads
Test pressure = PN x 1.5 (for example industry, water supply etc.)
- For the installation of pipes of pipes made of HDPE and PP, STRAUB stiffening rings are required (see page 29)
- Strip inserts are optional accessories (see Technical Manual STRAUB)
- Additional sealing sleeves and temperature ranges on request

* 160.0/159.0 mm: version in W2 ⇒ PN 16 bar
version in W5 ⇒ PN 10 bar

STIFFENING RINGS

Thermoplastic pipes can be deformed under the influence of pressure and heat.

Through the use of STRAUB stiffening rings, a constriction of the plastic pipe ends is prevented.

STRAUB stiffening rings consist of stainless steel DIN 1.4301/AISI 304 and are available in slotted (OD 40 - 315mm) and welded designs (OD 355 - 1600 mm). One of the following may be required:

- Inside diameter
- SDR number
- Wall thickness of the plastic pipe

If the pipes already exhibit constriction due to long storage, we recommend cutting off these constricted sections before fitting the STRAUB stiffening rings. Slotted stiffening rings must be fitted in the direction of the arrow marked and installed flush with the pipe end.

Note:

For plastic pipes in PVC, ABS and CPVC, and with fibreglass pipes, no stiffening rings are required for media temperatures under 40°C.



Table for choosing the STRAUB-PLAST-GRIP stiffening ring

SDR	41	33 / 32.25	26	17.6	17	11	7.4 / 7.25
Serie-Nr.	S 20	S 16 / S 15.625	S 12.5	S 8.3	S 8	S 5	S 3.2 / S 3.125
Norm	DIN 8074	DIN 8074	DIN 8074	DIN 8074	DIN 8074	DIN 8074	DIN 8074
Pipe OD	Pipe ID	Pipe ID	Pipe ID	Pipe ID	Pipe ID	Pipe ID	Pipe ID
OD [mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
40	-	-	36.4	35.4	35.2	32.6	29
50	-	46.4	46.0	44.2	44.0	40.8	36.2
63	59.4	59.0	58.0	55.8	55.4	51.4	45.8
75	71.2	70.4	69.2	66.4	66.0	61.4	54.4
90	85.6	84.4	83.0	79.8	79.2	73.6	65.4
110	104.6	103.2	101.6	97.4	96.8	90.0	79.8
125	118.8	117.2	115.4	110.8	110.2	102.2	90.8
140	133.0	131.4	129.2	124.0	123.4	114.6	101.6
160	152.0	150.2	147.6	141.8	141.0	130.8	116.2
180	171.2	169.0	166.2	159.6	158.6	147.2	130.8
200	190.2	187.6	184.6	177.2	176.2	163.6	145.2
225	214.0	211.2	207.8	199.4	198.2	184.0	163.4
250	237.6	234.6	230.8	221.6	220.4	204.6	181.6
280	266.2	262.8	258.6	248.2	246.8	229.2	203.4
315	299.6	295.6	290.8	279.2	277.6	257.8	228.8

Remarks:

- Choosing stiffening rings owing to measurements on pipes only conditionally possible
- Valid only to soft thermoplastic pipes f.e. PE, PP, etc.
- Stiffening rings are optional accessories and has to be ordered separately.